	Application No.	Applicant(s)	
	10/790,325	KLINGEN ET AL.	
Notice of Allowability	Examiner	Art Unit	
	Tolan Edward	3725	
The MAILING DATE of this communication app All claims being allowable, PROSECUTION ON THE MERITS Is herewith (or previously mailed), a Notice of Allowance (PTOL-85 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT I of the Office or upon petition by the applicant. See 37 CFR 1.32	S (OR REMAINS) CLOSED in 5) or other appropriate common RIGHTS. This application is s	n this application. If not included unication will be mailed in due cours	se. THIS
1. This communication is responsive to	,		
2. The allowed claim(s) is/are <u>1-15</u> .			
3. The drawings filed on are accepted by the Examir	ner.		
 4. Acknowledgment is made of a claim for foreign priority of a) All b) Some* c) None of the: Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have 1. Copies of the certified copies of the priority of the priority of the certified copies of the priority of the priority of the certified copies of the priority o	ve been received. ve been received in Application locuments have been received " of this communication to file	on No d in this national stage application f	
 THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. A SUBSTITUTE OATH OR DECLARATION must be sub INFORMAL PATENT APPLICATION (PTO-152) which gi 			Œ OF
6. ☐ CORRECTED DRAWINGS (as "replacement sheets") m (a) ☐ including changes required by the Notice of Draftspe 1) ☐ hereto or 2) ☐ to Paper No./Mail Date (b) ☐ including changes required by the attached Examine Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such in	erson's Patent Drawing Review or's Amendment / Comment or 1.84(c)) should be written on to	r in the Office action of he drawings in the front (not the back	c) of
DEPOSIT OF and/or INFORMATION about the department attached Examiner's comment regarding REQUIREMENT	osit of BIOLOGICAL MAT	ERIAL must be submitted. Note t	ihe
Attachment(s) 1. ☑ Notice of References Cited (PTO-892)	5. Notice of In	formal Patent Application (PTO-152	2)
2. ⊠ Notice of Draftperson's Patent Drawing Review (PTO-948		ummary (PTO-413),	
3. ☑ Information Disclosure Statements (PTO-1449 or PTO/SB Paper No./Mail Date 2-27-2004	3/08), 7. ☐ Examiner's	/Mail Date Amendment/Comment Statement of Reasons for Allowand	
 Examiner's Comment Regarding Requirement for Deposit of Biological Material 	9. Other		~
		EDTOLAN PRIMARY EXAMINE	≣R

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REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance: The prior art

of record does not disclose, in a method and apparatus for producing metal tubing in a

planetary skew rolling mill by using a plurality of rolls and a mandrel-shaped internal tool

located at a working position within a tubular metal bloom, a device connected to the

internal tool and effective upon approach of an end of the bloom to a region of the rolls

for withdrawing the internal tool from the working position linearly by a predetermined

distance in a direction opposite to a direction of advance of the bloom and effective

upon the bloom end passing said region of the rolls for displacing the internal tool

linearly back into the working position.

Any comments considered necessary by applicant must be submitted no later

than the payment of the issue fee and, to avoid processing delays, should preferably

accompany the issue fee. Such submissions should be clearly labeled "Comments on

Statement of Reasons for Allowance."

Any inquiry concerning this communication should be directed to Ed Tolan whose

telephone number is 571-272-4525.

EDTOLAN PRIMARY EXAMINER